

# FC TOPCOLOR

for CMYK/No WT Es6410 (A4) and Es8431 (A3) printers

## SHOCKLINE

about your transfer paper



**FC TOPCOLOR** is a **self-weeding**, user friendly **transfer paper which releases only toner**. For excellent results it is advisable to use tested colors from the SL color card or use full colors. Ensures **full bright colors**. Get opaque covered prints, **also white**, with the application of either a white or colored foil application to enrich personalization with metalized detailing.

### DESCRIPTION:

Self-weeding transfer paper for colored fabrics

### TECHNICAL DATA:

**FC TOPCOLOR** is made of 1 sheet of A/printable **FC PRINTCOLOR glue** + 1 sheet of **B/ FO TAPECOLOR application tape**. **PRINTCOLOR** is made of a 105 g/m<sup>2</sup>, 120 µm **hot release liner** and a 70 g/m<sup>2</sup>, 60 µm **layer of colored heat adhesive polymer**. **TAPECOLOR** is a sheet of 75 g/m<sup>2</sup> **special cold release paper**.

### EQUIPMENT:

CMYK/No WT ES6410 (A4) or ES8431 (A3) printer + heat press

### APPLICATIONS:

Colored cotton and other colored natural and synthetic fabrics. Ideal for t-shirts, jeans, shoppers bags and other fabric objects.



### INSTRUCTIONS:



1 Insert **FC PRINTCOLOR** into the printer's by-pass and set to extra heavy paper 1 printing mode (121-188 gr/m<sup>2</sup>) or heavy paper 2 (189-220 gr/m<sup>2</sup>). **How to recognize the printing side:** The clipped corner of the sheet must always be **on the bottom right side** in both letter and legal sheets. **Print in direct mode.**

### MATCHING

Place the new **MA POLTEX** pad on the press with the blue-white side facing upwards, cover with a sheet of adhesive-proof tissue paper and heat for at least **120 seconds at 140°C/285°F**. Then remove the tissue paper. *This step must be done only for the first lamination!*



Then place in the following order on the **MA POLTEX** pad at the centre of the press:

- FO TAPECOLOR** with the **clipped corner on the bottom right side**
- the small paper tag (contained in the box) on the bottom right corner
- FC PRINTCOLOR** with the printed side on the **FO TAPECOLOR**
- a sheet of adhesive-proof tissue paper

Then press **FC PRINTCOLOR** on **FO TAPECOLOR**.

Manual or pneumatic press: **140°C/285°F for 120-140 seconds** - 4 atm/med-high

2



3 Use the small paper tag to immediately separate (while hot) **PRINTCOLOR** from **TAPECOLOR** by holding both tissue paper and glue sheet (do not let go of the tissue paper). *New!* This step is now much easier because the **FO TAPECOLOR** will remain firmly stuck to the pad underneath.

3



4 Remove **MA POLTEX** pad and place the t-shirt on the press (pre-press for a couple of seconds) and then position **TAPECOLOR (after having trimmed the edges) with the glue side on the fabric**. **Protect** with an adhesive-proof tissue paper.

4



### APPLICATION:

Manual or air press:  
**140°C/ 285°F for 22-25 seconds** - 4 atm/med-high pressure

5



6 Remove **TAPECOLOR** when completely cold with a smooth movement.

**N.B.:** Press again with adhesive-proof tissue paper for 10 seconds to ensure a better grip of the toner, **greater washing resistance and a correct lamination**.

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**N.B.** Finishing with foil: place the t-shirt on the press and cover the part which must be laminated with the white or colored foil. The lamination can be made only on prints obtained with **GLUE color**. **Protect** with adhesive-proof tissue paper and press for 30 seconds at 140°C/285°F - 4 atm/med-high pressure. **Remove the foil's liner when cold.**

Wash the garment inside-out at 30°C/90°F . Do not bleach. Tumble dry at low temperature. Do not iron directly on print. For further information contact your dealer.

Store in a cool dry place. Do not expose to direct sunlight. If properly stored the product will maintain its features for at least 2 years.

The instructions on this sheet are merely indicative and contain details concerning tests carried out in our laboratories with our equipment. **The file must be prepared by using colors from the Shock Line color card after having it installed.** Do your own testing. The manufacturer will replace defective material but is not responsible for any damage resulting from incorrect use. \*Available in packets containing 10 or 50 letter, or legal size FC PRINTCOLOR sheets + 10 or 50 letter, or legal size FO TAPECOLOR sheets. Every box contains a MA POLTEX pad, paper tags and adhesive-proof tissue paper.